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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/705,984	11/13/2003	Toyoji Ito	60188-700	6781
7590 12/03/2004		EXAMINER		
Jack W. Lever, Jr. McDERMOTT, WILL & EMERY 600 Thirteenth Street, N.W. Washington, DC 20005-3096			ERDEM, FAZLI	
			ART UNIT	PAPER NUMBER
			2826	
			DATE MAILED: 12/03/2004	1

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/705,984	ITO ET AL.				
Office Action Summary	Examiner	Art Unit				
	Fazli Erdem	2826				
The MAILING DATE of this communicatio Period for Reply	n appears on the cover sheet w	ith the correspondence address				
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATI  - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communication  - If the period for reply specified above is less than thirty (30) days,  - If NO period for reply is specified above, the maximum statutory in  - Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	ION. FR 1.136(a). In no event, however, may a on. , a reply within the statutory minimum of thi period will apply and will expire SIX (6) MOI statute, cause the application to become A	reply be timely filed ty (30) days will be considered timely. NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).				
Status		•				
1) Responsive to communication(s) filed on	10 September 2004.					
2a) This action is <b>FINAL</b> . 2b) ⊠	This action is non-final.					
• • •	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4) ☐ Claim(s) 1-102 is/are pending in the appli 4a) Of the above claim(s) 66-102 is/are wi 5) ☐ Claim(s) 2-65 is/are allowed. 6) ☐ Claim(s) 1 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction at a subject to pers 9) ☐ The specification is objected to by the Example 2.	ithdrawn from consideration. and/or election requirement.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to						
Replacement drawing sheet(s) including the o	· · · · · · · · · · · · · · · · · · ·	• •				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) All b) Some * c) None of:  1. Certified copies of the priority documents have been received.  2. Certified copies of the priority documents have been received in Application No  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.						
•						
Attachment(s)						
1) ☑ Notice of References Cited (PTO-892) 2) ☑ Notice of Draftsperson's Patent Drawing Review (PTO-94)	4) Interview 9	Summary (PTO-413) s)/Mail Date				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/S Paper No(s)/Mail Date 11/13/2003.		nformal Patent Application (PTO-152)				

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### **DETAILED ACTION**

## Allowable Subject Matter

1. Claims 2-65 allowed.

2. The following is a statement of reasons for the indication of allowable subject matter: Prior art failed to establish a semiconductor device with lower and upper hydrogen barrier, capacitor, first and second interlevel dielectric layers where the lower hydrogen barrier film is located around the capacitor and which is tapered and flares upward and is formed in the first interlayer insulating film and the upper hydrogen barrier-film is formed along the lateral and bottom faces of the opening and is in contact with the lower hydrogen barrier film.

## Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claim 1 rejected under 35 U.S.C. 103(a) as being unpatentable over Mikawa et al (6,750,492) in view of Kanaya et al. (6,611,014).

Mikawa et al. disclose a semiconductor memory with hydrogen barrier where in Fig. 5, lower hydrogen barrier film 8, upper hydrogen barrier film 11, interlayer dielectrics 12 and 5 where the upper hydrogen barrier film covers capacitor C (7,9, 10 combination) and is in contact with the lower hydrogen barrier film around the peripheral portions of the capacitor. Mikawa et al. fail to disclose the required obtuse angle

relationship between the lower hydrogen barrier film and the interlayer insulating film. However, Kanaya et al. disclose a semiconductor device having ferroelectric capacitor and hydrogen barrier film and manufacturing method thereof where in Fig. 26B, the hydrogen barrier film 402 and the interlayer insulating has the required obtuse angle relationship with the interlayer insulating film.

It would have been obvious to one of having ordinary skill in the art at the time the invention was made to include the required angle relationship between the hydrogen barrier film and the interlayer insulating film in Mikawa et al. as taught by Kanaya et al. in order to have a semiconductor memory device with increased reliability.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Fazli Erdem whose telephone number is (571) 272-1914. The examiner can normally be reached on M - F 8:00 - 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan Flynn can be reached on (571) 272-1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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FE

November 19, 2004

NATHAN J. FLYNN SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2800